

Fixed 15V Output, High Performance Low Cost PWM Power Switch

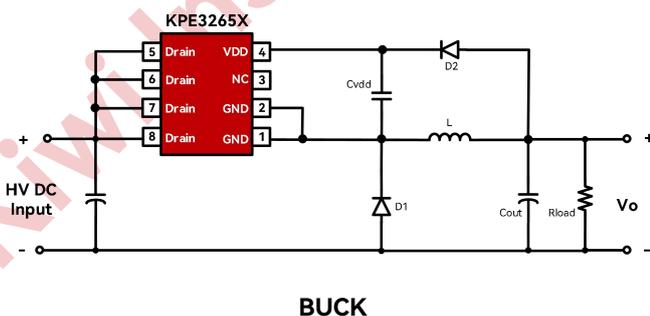
FEATURES

- Fixed 15V Output
- Integrated with 650V Power MOSFET and HV Startup Circuit
- Multi-Mode Control
- Supports Buck and Buck-Boost Topologies
- Good Line and Load Regulation
- Built-in Soft Start
- Built-in Protections:
 - Over Load Protection (OLP)
 - Cycle-by-Cycle Current Limiting (OCP)
 - Output OVP
 - VDD OVP, UVLO & Clamp
- Available in SOP-8

APPLICATIONS

- Home Appliance
- Industry Controls

TYPICAL APPLICATION CIRCUIT

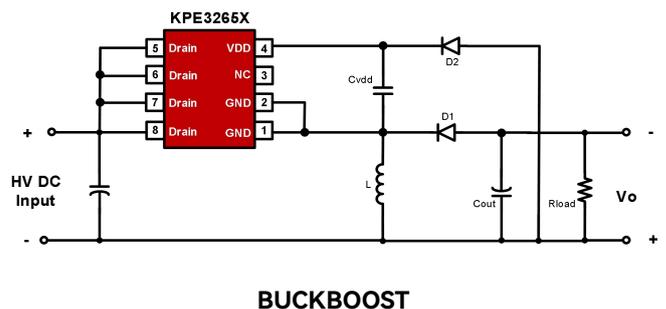


GENERAL DESCRIPTION

KPE3265X is a high performance Switch Mode Power Supply Switcher for low power off-line application with minimum components in typical buck solution. This family has built-in high break down voltage MOSFET to withstand high surge input.

Unlike conventional PWM control, there's no fixed internal clock in KPE3265X family to trigger the GATE driver, the switching frequency is changed according to the load condition. The multi-mode PWM control is integrated to simplify circuit design and achieve good line and load regulation. The peak current limit changes according to the real load condition for low standby power in no load.

KPE3265X integrates functions and protections of Under Voltage Lockout (UVLO), Cycle-by-cycle Current Limiting (OCP), Output OVP, On-chip Thermal Shutdown, Over Load Protection (OLP), VDD OVP with Auto Recovery Mode Protection, etc.



Ordering Information

Order Number ⁽¹⁾	Package	Eco Plan	MSL Rating	Packing	Device Marking
KPE32651SGA	SOP-8	Halogen Free	3	T&R, 4000 Pcs/Reel	KPE32651SG
KPE32652SGA	SOP-8	Halogen Free	3	T&R, 4000 Pcs/Reel	KPE32652SG

(1) KPE32652 S G A

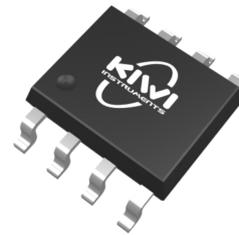
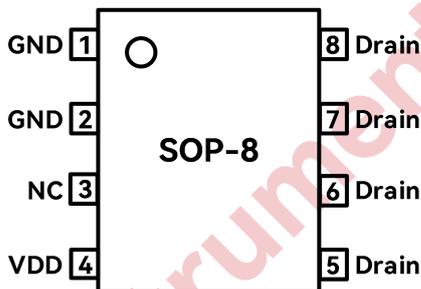
----- Packing Code A: Tape & Reel
 ----- Eco Plan G: Halogen Free
 ----- Package Code S: SOP-8
 ----- Part Number

Marking Information

KPE32652SG ----- Device Marking
XXXXXXXX ----- Wafer Lot Code
YWWZZFS ----- Y: Year Code WW: Week Code
 ----- ZZ: Serial Number F, S: Control Number⁽²⁾
XX ----- XX: Control Number⁽²⁾

(2) Wafer Lot Code, Year Code, Week Code, Serial Number, and Control Number are numbers or letters

Pin Configuration



Pin Number	Pin Name	I/O ⁽³⁾	Description
1, 2	GND	G	The Ground Reference for the IC
3	NC	-	No Connection
4	VDD	P	The Power Supply and the Output Voltage Feedback Pin. For the Normal Operation, a Capacitor with 1μF is Recommended to Connect to this Pin
5, 6, 7, 8	Drain	P	The Power MOSFET Drain

(3) P - Power; G - GND

Typical Output Power Table⁽⁴⁾

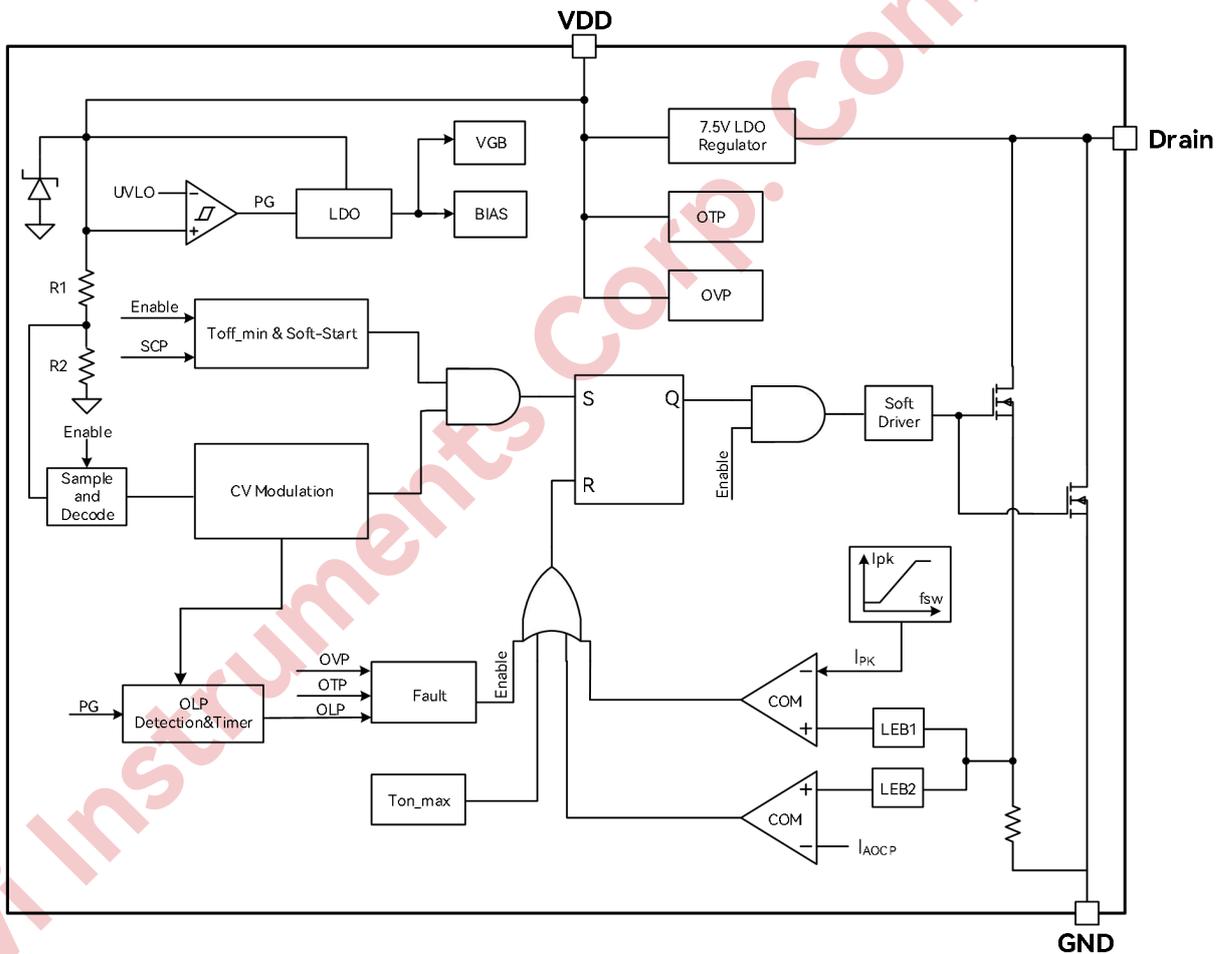
Part Number	Package	R _{dson}	Input Voltage	Steady Load (15V) ⁽⁵⁾	Peak Load (15V) ⁽⁶⁾
KPE32651	SOP-8	9.5Ω	85-265Vac	300mA	350mA
KPE32652	SOP-8	4Ω	85-265Vac	450mA	700mA

(4) Maximum output power is constrained by IC maximum junction temperature and determined by ambient temperature and PCB. The system actual maximum output power is determined by the test.

(5) Steady load means maximum load which hold above 2hours at 75°C half-sealed environment.

(6) Peak load means maximum load which hold above 1min at 75°C half-sealed environment.

Block Diagram



Absolute Maximum Ratings⁽⁷⁾

Parameter		Value	Unit
Drain Pin Voltage Range		-0.3 to 650	V
VDD Supply Voltage		-0.3 to 30	V
θ_{JA} , Thermal Resistance---Junction to Ambient (SOP-8) ⁽⁸⁾		165	°C/W
Maximum Junction Temperature		150	°C
Storage Temperature Range		-65 to 150	°C
Lead Temperature (Soldering, 10sec.)		260	°C
Maximum Internal MOSFET DC Drain Current	KPE32651	1	A
	KPE32652	2	A
Maximum Internal MOSFET Pulse Drain Current (Duration below 100 μ s)	KPE32651	4	A
	KPE32652	8	A

- (7) Exceeding the limits listed in the list may cause permanent damage to the IC. The limit parameters are only used to identify the stress registration, and the IC may not work properly outside the recommended operating conditions. Excessive exposure to outside recommended operating conditions may affect IC reliability.
- (8) Measured on 4-Layer PCB by JEDEC51-2 Integrated Circuits Thermal Test Method Environmental Conditions - Natural Convection.

ESD Rating

Parameter		Value	Unit	
V_{ESD}	Human Body Model - HBM	KPE32651 ⁽⁹⁾	5.5	kV
		KPE32652 ⁽¹⁰⁾	2	kV

- (9) The product is contracted to an independent third-party laboratory for Electrostatic Discharge (ESD) testing by the MIL-STD-883 standard.
- (10) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing requirements with a standard ESD control process.

Recommended Operation Conditions

Parameter	Value	Unit
Operating Junction Temperature	-40 to 125	°C
Operation Switching Frequency	40 to 60	kHz

Electrical Characteristics (TA = 25°C, if not otherwise noted)

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
High Voltage Startup Section (HV Pin)						
I_{HV}	HV Charging Current	Drain = 650V, VDD = 0V		2		mA
$I_{HV_leakage}$	HV Leakage Current	Drain = 650V, VDD = 15V			25	μ A
V_{BR}	Power MOSFET Drain Source Breakdown Voltage		650			V
R_{dson}	Static Drain-Source On Resistance	KPE32651		9.5		Ω
		KPE32652		4		Ω
Supply Voltage Section (VDD Pin)						
V_{DD_ON}	VDD Under Voltage Lockout Exit			8.7		V
V_{DD_OFF}	VDD Under Voltage Lockout Enter			7.2		V
V_{DD_Reg1}	VDD Regulation Voltage			15.8		V
I_{VDD_st}	Start-up Current	No switching		200		μ A
I_{VDD_Q}	Quiescent Current			200		μ A
V_{DD_OVP}	VDD OVP Threshold			19		V
T_{D_OVP}	VDD OVP Debounce Cycle			7		cycle
V_{DD_Clamp}	VDD Clamp Voltage	$I_{VDD} = 10mA$		30		V
V_{DD_OLP}	VDD OLP Voltage			11		V
T_{D_OLP}	VDD OLP Debounce Time			120		ms
Timer Section						
$T_{OFF_min_norm}$	Normal Minimum OFF time			16		μ s
$T_{OFF_max_nom}$	Nominal Maximum OFF Time			2		ms
$T_{OFF_max_FDR}$	Maximum OFF Time in Fast Dynamic Response Mode			420		μ s
T_{ON_max}	Maximum ON Time			12		μ s
T_{ss}	Internal Soft Start Time			30		ms
$T_{Auto_Recovery}$	Protection Auto Recovery Debounce Time			1.5		s
On-Chip Thermal Shutdown						
T_{SD}	Thermal Shutdown Trigger Point ⁽¹¹⁾			150		$^{\circ}$ C



KPE3265X

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Current Sense Input Section (CS Pin)						
T_{LEB}	Leading Edge Blank			350		ns
T_{D_OCP}	OCP Delay			100		ns
I_{PK}	Internal Peak Current	KPE32651		0.6		A
		KPE32652		1.0		A

(11) Parameters depend on design and pass functional testing during mass production.

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Operation Description

KPE3265X integrates a high voltage power MOSFET switch and a multi-mode PWM controller. It is optimized for 15V fixed off-line non-isolated buck or buck-boost applications in small home appliances and linear regulator replacement. The IC utilizes the multi-mode PWM control to regulate output with high precision and lowest components count.

- **Very Low Operation Current**

The standby operating current in KPE3265X is as small as 200 μ A (typical). The small operating current results in higher efficiency and reduces the VCC hold-up capacitance requirement.

- **High Voltage Start-Up Operation**

In KPE3265X, a 650V high voltage startup cell is integrated. During startup, the internal startup circuit is enabled and a HV current source charges the VDD hold up capacitor C_{vdd} through Drain pin, as shown in “Block Diagram”. When VDD reaches UVLO turn-on voltage (8.7V typical), the IC begins switching. The VDD is charged by the output through the feedback diode in steady state, which result in less than 100mW standby power with the combination of high voltage startup cell.

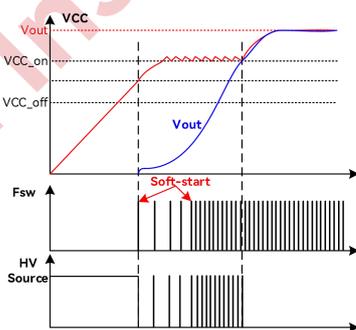


Fig.1

- **Current Limit and Leading Edge Blanking**

There's a programmable current limit for current sensing voltage from internal CS sense circuit, which is changed according to the system switching frequency. When the sampled voltage exceeds the internal threshold, the power MOSFET is turned off for the remainder of that cycle. An internal leading edge blanking circuit is built in. During this blanking period (350ns, typical), the cycle-by-cycle current limiting comparator is disabled and cannot switch off the GATE driver.

- **Soft Start**

KPE3265X features an internal 30ms (typical) soft start that slowly increases the switching frequency during startup sequence (T_{off} decrease from 100 μ s to 16 μ s). Every restart attempt is followed by the soft start activation.

- **Multi-Mode PWM Control**

To meet the tight requirement of averaged system efficiency and no load power consumption, a hybrid of frequency modulation (FM) and amplitude modulation (AM) is adopted in KPE3265X which is shown in the Fig 2.

Around the full load, the system operates in FM mode. When normal to light load conditions, the IC operates in FM+AM mode to achieve excellent regulation and high efficiency. When the system is near zero loading, the IC operates in FM again for standby power reduction. In this way, the no-load consumption can be less than 100mW.

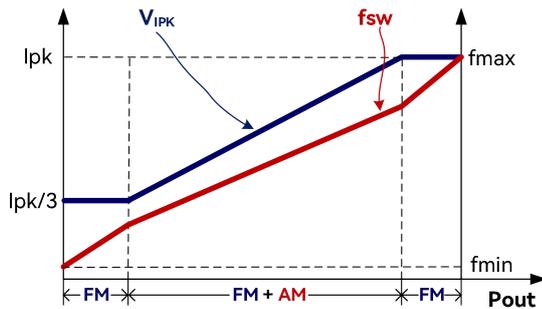


Fig.2

- **Over Load Protection (OLP) / Short Load Protection (SLP)**

If over load or short load condition occurs, the output voltage drops down to be lower than V_{DD_OLP} . If this fault is present for more than 120ms (typical), the protection will be triggered, the IC will experience an auto-restart mode (as mentioned below).

- **On Chip Thermal Shutdown**

KPE3265X integrates thermal shutdown function. When the IC junction temperature is higher than 150°C, IC shuts down and enters into auto-restart mode (as mentioned below).

- **VDD Over Voltage Protection (OVP) and Zener Clamp**

When VDD voltage higher than V_{DD_OVP} (typically 20V), the IC will stop switching. This will cause VDD fall down to be lower than V_{DD_OFF} (typically 7.2V) and then the system will restart up again. An internal 30V (typical) zener clamp is integrated to prevent the IC from damage.

- **Protections with Auto-Restart**

In the event of protections, the IC enters into auto-restart and an internal timer begins counting, wherein the power MOSFET is disabled. When 1.5s had been counted, the IC will reset and start up the system again. However, if the fault still exists, the system will experience the above mentioned process.

Typical Reference Design

● Inductor Calculation

In order to balance the thermal affection, recommend KPE3265X work in DCM mode. Detail calculation shows below:

$$L = (V_o + V_f) \cdot I_{o_olp} / \eta / (1/2 \cdot I_{pk}^2 \cdot F_{sw_max})$$

V_o : Output Voltage;

V_f : Forward voltage on freewheeling diode;

I_{o_olp} : Output Over Current, typical 1.1-1.2 times of normal Output Current;

η : system efficiency, typical 0.8;

I_{pk} : Peak inductor current;

F_{sw_max} : Default set 40-50kHz;

Take KPE32652 as example, set output as 15V-400mA:

Set $I_{o_olp} = 1.2 \cdot I_o = 0.48A$; $V_f = 0.7V$; $\eta = 0.8$; $I_{pk} = 1.0A$; $F_{sw_max} = 50kHz$;

$$L = (15V + 0.7V) \cdot 0.48A / 0.8 / (1/2 \cdot 1.0A \cdot 1.0A \cdot 50kHz) = 0.38mH.$$

Choose $L = 0.38mH$ as the specific inductor parameter demand.

● Input and Output Capacitor Selection

Output Capacitor Selection: for normal application, output capacitor is choose between 470 μ F-680 μ F according to actual output voltage ripple.

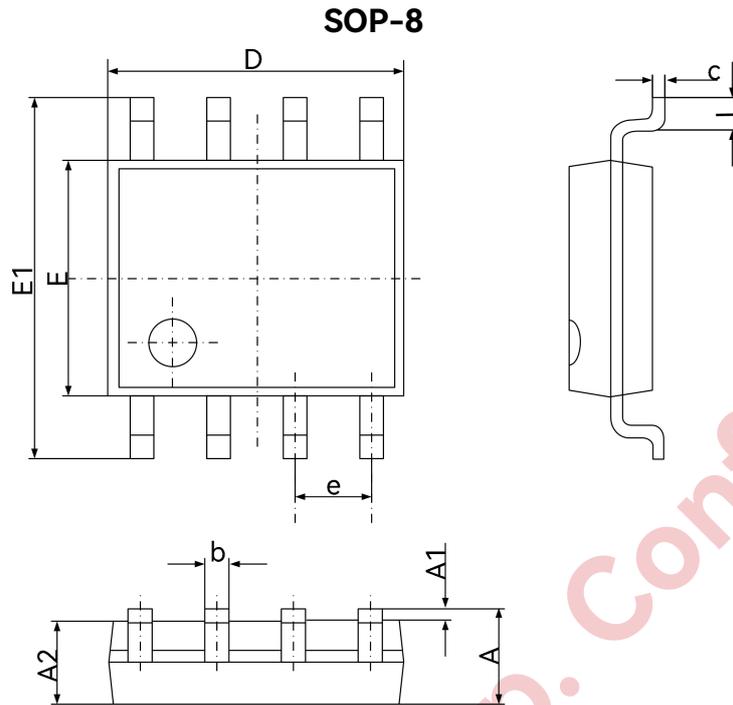
Input Capacitor Selection: for normal application, output capacitor is choose between 10 μ F-20 μ F according to load variation.

● Dummy Load Selection

Dummy Load Selection: heavy dummy load could suppress the output voltage from floating up, but too heavy dummy load would enlarge the standby power loss; take balance among load regulation and standby power loss.

4-10k dummy load is recommended in KPE3265X system for good output regulation and low dummy load power loss (~20mW).

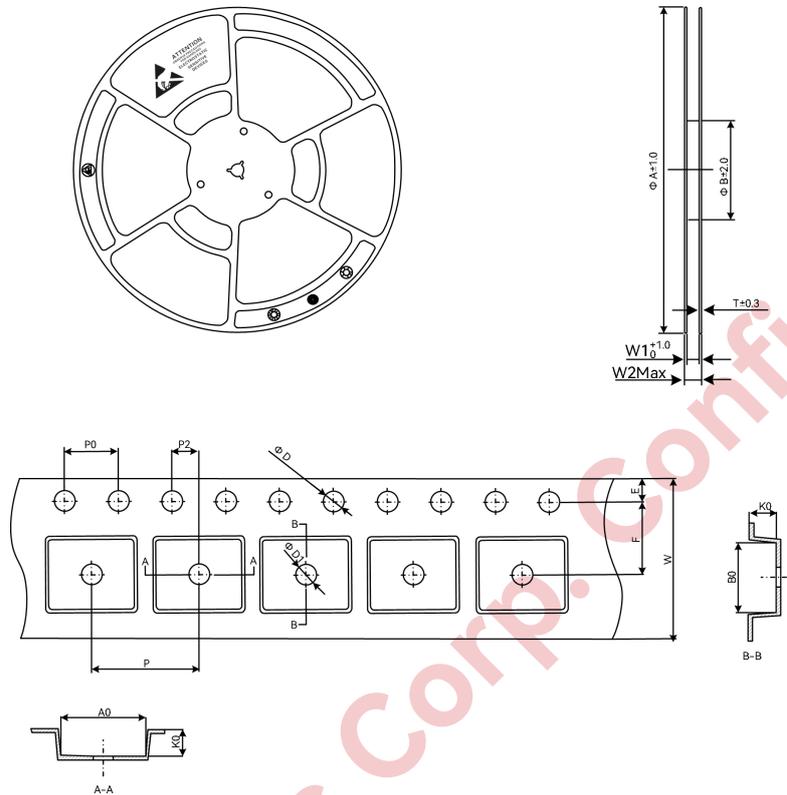
Package Dimension



Symbol	Dimensions in Millimeters		Dimensions in Inches	
	Min.	Max.	Min.	Max.
A	1.350	1.750	0.053	0.069
A1	0.100	0.250	0.004	0.010
A2	1.300	1.500	0.051	0.059
b	0.330	0.510	0.013	0.020
c	0.170	0.250	0.007	0.010
D	4.700	5.100	0.185	0.201
E	3.800	4.000	0.150	0.157
E1	5.800	6.200	0.228	0.244
e	1.270 (BSC)		0.050 (BSC)	
L	0.400	1.270	0.016	0.050

Tape and Reel Information

SOP-8



Reel Dimensions (mm)				
A	B (Inner Diameter)	W1	W2 Max	T
330	100	12.4	18.4	1.5

Tape Dimensions			
Symbol	Dimensions (mm)	Symbol	Dimensions (mm)
E	1.75 ± 0.10	W	12.00 ± 0.10
F	5.50 ± 0.10	P	8.00 ± 0.10
P2	2.00 ± 0.10	A0	6.60 ± 0.10
D	$1.50 \pm_{-0}^{0.1}$	B0	5.30 ± 0.10
D1	1.55 ± 0.05	K0	1.90 ± 0.10
P0	4.00 ± 0.10		



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